

# **HYDRAULIC ROTARY ACTUATOR**











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### Hydraulic RotaryActuator



Thanks to the high torque it produces, **Hydraulic Rotary Actuator** rotates the loads for desired angles that are connected to the actuator according to the shape and force value in a suitable construction.

By converting hydraulic energy gained by pressurized oil into mechanical, linear movement of piston drives gear system in the actuator which performs rotational movement.

#### Why Should You Choose Rotary Actuator?

**Hydraulic Rotary Actuators** can be helpful in applications where high power and rotational movement are required as well as to prevent the mechanical problems in machines due to the long strokes required to ensure the movement of the hydraulic cylinder.

Thanks to the internal structure and mobility of Hydraulic Rotary Actuators they need less flow and less installed power than cylinders. With this it can be perfect solution for your needs.



#### What are the areas of application?

Hydraulic Rotary Actuator can be used in applications where high torque and angular movement is required;

- Ship Covers
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- Solar Panels
- Valves
- Mobile Crane Booms
- All Waste Trucks
- ☑ In Door Passages
- Mining Machineries
- Special machines with angular motion and space problem









### **HSR** Light Series Hydraulic Rotary Actuator

If you need medium tork and your have light working conditions, you can use Light Series Rotary Actuator.

Max. Drive Torque: 500 Nm - 4407 Nm

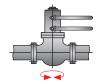
**Mounting:** Foot



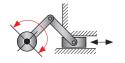
- Special Design Machines
- Cover Opening & Closing
- Manipulator Applications
- → Truck-Mounted Platforms



- Medium Torque
- **凶** High Carrying Capacity
- Compact Design







Crank-mechanism



Swivelling table



Linear transport















| 1 | Torque Nm<br>(@207 bar) | Model<br>Code |
|---|-------------------------|---------------|
|   | 509                     | 5             |
|   | 927                     | 9             |
|   | 1695                    | 16            |
|   | 2825                    | 28            |
|   | 4407                    | 44            |

| Mounting<br>Code |  |  |
|------------------|--|--|
| Δ                |  |  |
|                  |  |  |

| 3 | Angle                         | Angle<br>Code    |
|---|-------------------------------|------------------|
|   | Standard<br>Angle             | 90° 180°<br>220° |
|   | For other and please contains |                  |

| 4 | Connection                | Connection<br>Code |
|---|---------------------------|--------------------|
|   | Front<br>Bolted           | C1                 |
|   | Front &<br>Rear<br>Bolted | C2                 |

| 5 | Counter<br>Balance | Counter<br>Balance Code |
|---|--------------------|-------------------------|
|   | With<br>Block*     | Υ                       |
|   | Witohout<br>Block  | N                       |

<sup>\*</sup> The C1 model is only available for HSR-5, HSR-9 and HSR-16 models.



## HSR | Light Series Hydraulic Rotary Actuator

| NO | ORDER<br>NUMBER    | TORQUE<br>Nm | MOUNTING<br>TYPE | ANGLE (°) | CONNECTION | COUNTER<br>BALANCE<br>VALVE BLOCK |
|----|--------------------|--------------|------------------|-----------|------------|-----------------------------------|
| 1  | HSR-005-A-090-C1-N | 509          | Foot             | 90        | C1         | Without                           |
| 2  | HSR-005-A-180-C1-N | 509          | Foot             | 180       | C1         | Without                           |
| 3  | HSR-005-A-220-C1-N | 509          | Foot             | 220       | C1         | Without                           |
| 4  | HSR-009-A-090-C1-N | 927          | Foot             | 90        | C1         | Without                           |
| 5  | HSR-009-A-180-C1-N | 927          | Foot             | 180       | C1         | Without                           |
| 6  | HSR-009-A-220-C1-N | 927          | Foot             | 220       | C1         | Without                           |
| 7  | HSR-016-A-090-C1-N | 1695         | Foot             | 90        | C1         | Without                           |
| 8  | HSR-016-A-180-C1-N | 1695         | Foot             | 180       | C1         | Without                           |
| 9  | HSR-016-A-220-C1-N | 1695         | Foot             | 220       | C1         | Without                           |
| 10 | HSR-028-A-090-C2-N | 2825         | Foot             | 90        | C2         | Without                           |
| 11 | HSR-028-A-180-C2-N | 2825         | Foot             | 180       | C2         | Without                           |
| 12 | HSR-028-A-220-C2-N | 2825         | Foot             | 220       | C2         | Without                           |
| 13 | HSR-044-A-090-C2-N | 4407         | Foot             | 90        | C2         | Without                           |
| 14 | HSR-044-A-180-C2-N | 4407         | Foot             | 180       | C2         | Without                           |
| 15 | HSR-044-A-270-C2-N | 4407         | Foot             | 220       | C2         | Without                           |
|    |                    |              |                  |           |            |                                   |

- \* For non-standart angles and special design for your projects you can contact with us
- \* Indicated torque values are valid at 207 bar.
- \* Standart delivery date is 9-12 weeks but it can be veriable for product types and quantity.



### **ASR |** Heavy Series Hydraulic Rotary Actuator





- **凶** High Torque
- → High Carrying Capacity
- **凶** Compact Design

If you work at hard conditions and you need much more torque than HSR type, you can use this model.

**Max. Drive Torque :** 1.921 Nm – 24.295 Nm

**Mounting:** Foot & Flange

#### **Industries Served:**

- Mobile Applications
- **☑** Truck Loading Ramps
- Vinch Crane Booms









Lid operation

Container tipping

Machine tool setter



| 1 | Torque Nm<br>(@207 bar) | Model<br>Code |
|---|-------------------------|---------------|
|   | 1921                    | 19            |
|   | 2825                    | 28            |
|   | 4746                    | 47            |
|   | 7345                    | 73            |
|   | 10735                   | 100           |
|   | 14125                   | 140           |
|   | 18645                   | 180           |
|   | 24295                   | 240           |

| 2 | Mounting<br>Type | Mounting<br>Code |
|---|------------------|------------------|
|   | Foot             | А                |
|   | Flange           | F                |

| 3 | Angle                                      | Angle<br>Code |  |
|---|--|---------------|--|
|   | Standard Angle-1                           | 180°          |  |
|   | Standard Angle-2 360°                      |               |  |
|   | For other angle options, please contact us |               |  |

| 4 | Connection<br>Type        | Connection<br>Code |
|---|---------------------------|--------------------|
|   | Front &<br>Rear<br>Bolted | C2                 |

| 5 | Counter<br>Balance | Counter<br>Balance Code |
|---|--------------------|-------------------------|
|   | With<br>Block*     | Υ                       |
|   | Without<br>Block   | N                       |



## ASR | Heavy Series Hydraulic Rotary Actuator

|       |                    |        |                  |           | Z          |                                      |
|-------|--------------------|--------|------------------|-----------|------------|--------------------------------------|
| ON ON | ORDER              | TORQUE | MOUNTING<br>TYPE | ANGLE (°) | CONNECTION | COUNTER<br>BALANCE<br>VALVE<br>BLOCK |
| 1     | ASR-019-A-090-C2-N | 1921   | Foot             | 90        | C2         | Without                              |
| 2     | ASR-019-A-180-C2-N | 1921   | Foot             | 180       | C2         | Without                              |
| 3     | ASR-019-A-270-C2-N | 1921   | Foot             | 270       | C2         | Without                              |
| 4     | ASR-019-A-360-C2-N | 1921   | Foot             | 360       | C2         | Without                              |
| 5     | ASR-028-A-090-C2-N | 2825   | Foot             | 90        | C2         | Without                              |
| 6     | ASR-028-A-180-C2-N | 2825   | Foot             | 180       | C2         | Without                              |
| 7     | ASR-028-A-270-C2-N | 2825   | Foot             | 270       | C2         | Without                              |
| 8     | ASR-028-A-360-C2-N | 2825   | Foot             | 360       | C2         | Without                              |
| 9     | ASR-047-A-090-C2-N | 4746   | Foot             | 90        | C2         | Without                              |
| 10    | ASR-047-A-180-C2-N | 4746   | Foot             | 180       | C2         | Without                              |
| 11    | ASR-047-A-270-C2-N | 4746   | Foot             | 270       | C2         | Without                              |
| 12    | ASR-047-A-360-C2-N | 4746   | Foot             | 360       | C2         | Without                              |
| 13    | ASR-073-A-090-C2-N | 7345   | Foot             | 90        | C2         | Without                              |
| 14    | ASR-073-A-180-C2-N | 7345   | Foot             | 180       | C2         | Without                              |
| 15    | ASR-073-A-270-C2-N | 7345   | Foot             | 270       | C2         | Without                              |
| 16    | ASR-073-A-360-C2-N | 7345   | Foot             | 360       | C2         | Without                              |
| 17    | ASR-100-A-090-C2-N | 10735  | Foot             | 90        | C2         | Without                              |
| 18    | ASR-100-A-180-C2-N | 10735  | Foot             | 180       | C2         | Without                              |
| 19    | ASR-100-A-270-C2-N | 10735  | Foot             | 270       | C2         | Without                              |
| 20    | ASR-100-A-360-C2-N | 10735  | Foot             | 360       | C2         | Without                              |
| 21    | ASR-140-A-090-C2-N | 14125  | Foot             | 90        | C2         | Without                              |
| 22    | ASR-140-A-180-C2-N | 14125  | Foot             | 180       | C2         | Without                              |
| 23    | ASR-140-A-270-C2-N | 14125  | Foot             | 270       | C2         | Without                              |
| 24    | ASR-140-A-360-C2-N | 14125  | Foot             | 360       | C2         | Without                              |
| 25    | ASR-180-A-090-C2-N | 18645  | Foot             | 90        | C2         | Without                              |
| 26    | ASR-180-A-180-C2-N | 18645  | Foot             | 180       | C2         | Without                              |
| 27    | ASR-180-A-270-C2-N | 18645  | Foot             | 270       | C2         | Without                              |
| 28    | ASR-180-A-360-C2-N | 18645  | Foot             | 360       | C2         | Without                              |
| 29    | ASR-240-A-090-C2-N | 24295  | Foot             | 90        | C2         | Without                              |
| 30    | ASR-240-A-180-C2-N | 24295  | Foot             | 180       | C2         | Without                              |
| 31    | ASR-240-A-270-C2-N | 24295  | Foot             | 270       | C2         | Without                              |
| 32    | ASR-240-A-360-C2-N | 24295  | Foot             | 360       | C2         | Without                              |

<sup>\*</sup> Standart delivery date is 9-12 weeks but it can be veriable for product types and quantity.



<sup>\*</sup> For non-standart angles and special design for your projects you can contact with us.

<sup>\*</sup> Indicated torque values are valid at 207 bar.

### **ESR** Industrial Series Hydraulic Rotary Actuator

Industrial Version Hydraulic Rotary Actuator's connection type is so similar to electrical motor. But workinh style is completely different than electrical motor. You can use it when you need high torque like heavy door, pipe bending machines etc.

Max. Drive Torque: 200 Nm - 7100 Nm

Mounting: Flange

#### **Industries Served:**

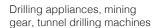
- Crank Mechanisims
- Rotary Tables
- Heavy Doors
- Bending Machines
- Mixers
- Wood Working Machines



- **凶** High Torque
- → High Carrying Capacity
- **凶** Compact Design









Bending machine, for tubes and plates



Mixers



Doors



| 1 | Torque Nm<br>(@207 bar) | Model<br>Code |
|---|-------------------------|---------------|
|   | 200                     | 2             |
|   | 340                     | 3             |
|   | 650                     | 6             |
|   | 1300                    | 13            |
|   | 2500                    | 25            |
|   | 5107                    | 51            |
|   | 7100                    | 71            |
|   | *                       |               |

| Counter<br>Balance | Code               |
|--------------------|--------------------|
| With Block         | Υ                  |
| Without Block      | N                  |
|                    | Balance With Block |

| Mounting<br>Type | Mounting<br>Code |
|------------------|------------------|
| Foot             | А                |
| Flange           | F                |
|                  | Type<br>Foot     |

| 6 | Shaft Type    | Code |
|---|---------------|------|
|   | Key Shaft     | K    |
|   | Splined Shaft | S    |

| 3 | Angle<br>Type                       | Angle<br>Type |
|---|-------------------------------------|---------------|
|   | Standard Angle-1                    | 180°          |
|   | Standard Angle-2                    | 360°          |
|   | For other angle o please contact us |               |

| 4 | Connecti<br>on Type       | Connection<br>Code |
|---|---------------------------|--------------------|
|   | Front &<br>Rear<br>Bolted | C2                 |



## ESR Industrial Series Hydraulic Rotary Actuator

| ON | ORDER<br>NUMBER      | TORQUE<br>Nm | MOUNTING<br>TYPE | ANGLE (°) | CONNECTION | COUNTER<br>BALANCE<br>VALVE BLOCK | SHAFT<br>TYPE |
|----|----------------------|--------------|------------------|-----------|------------|-----------------------------------|---------------|
| 1  | ESR-002-F-180-C2-N-K | 200          | Flange           | 180       | C2         | Without                           | Key Shaft     |
| 2  | ESR-002-F-360-C2-N-K | 200          | Flange           | 360       | C2         | Without                           | Key Shaft     |
| 3  | ESR-003-F-180-C2-N-K | 340          | Flange           | 180       | C2         | Without                           | Key Shaft     |
| 4  | ESR-003-F-360-C2-N-K | 340          | Flange           | 360       | C2         | Without                           | Key Shaft     |
| 5  | ESR-006-F-180-C2-N-K | 650          | Flange           | 180       | C2         | Without                           | Key Shaft     |
| 6  | ESR-006-F-360-C2-N-K | 650          | Flange           | 360       | C2         | Without                           | Key Shaft     |
| 7  | ESR-013-F-180-C2-N-K | 1300         | Flange           | 180       | C2         | Without                           | Key Shaft     |
| 8  | ESR-013-F-360-C2-N-K | 1300         | Flange           | 360       | C2         | Without                           | Key Shaft     |
| 9  | ESR-025-F-180-C2-N-K | 2500         | Flange           | 180       | C2         | Without                           | Key Shaft     |
| 10 | ESR-025-F-360-C2-N-K | 2500         | Flange           | 360       | C2         | Without                           | Key Shaft     |
| 11 | ESR-051-F-180-C2-N-K | 5107         | Flange           | 180       | C2         | Without                           | Key Shaft     |
| 12 | ESR-051-F-360-C2-N-K | 5107         | Flange           | 360       | C2         | Without                           | Key Shaft     |
| 13 | ESR-071-F-180-C2-N-K | 7100         | Flange           | 180       | C2         | Without                           | Key Shaft     |
| 14 | ESR-071-F-360-C2-N-K | 7100         | Flange           | 360       | C2         | Without                           | Key Shaft     |
|    |                      |              |                  |           |            |                                   |               |

<sup>\*</sup> For non-standart angles and special design for your projects you can contact with us.

<sup>\*</sup> Indicated torque values are valid at 207 bar.

<sup>\*</sup> Standart delivery date is 9-12 weeks but it can be veriable for product types and quantity.

## WSR Double Series Hydraulic Rotary Actuator





- **凶** High Carrying Capacity
- Compact Design
- **凶** Double Shaft

Double Series Rotary Actuators are specially designed for on-board use and are widely used as garbage trucks.

Thanks to the tapered roller bearing, it has high resistance against radial and axial forces.

Max. Drive Torque: 2825 Nm – 6780 Nm

Mounting: Flange

#### Kullanım Alanları:

- Waste Trucks
- On-Truck Applications







Container tipping



Machine tool setter













| 1 | Torque Nm<br>(@207 bar) | Model<br>Code |
|---|-------------------------|---------------|
|   | 2825                    | 28            |
|   | 3051                    | 30            |
|   | 5085                    | 50            |
|   | 6780                    | 67            |
|   |                         |               |

| 2 | Mounting<br>Type | Mounting<br>Code |
|---|------------------|------------------|
|   | Foot             | А                |
|   |                  |                  |

| 3 | Angle<br>Type                                  | Angle<br>Type |
|---|--|---------------|
|   | Standard Angle-1                               | 220°          |
|   | Standard Angle-2                               |               |
|   | *2000 angles are only available for the WSR-67 | model.        |

| 4 | Connecti<br>on Type       | Connectior<br>Code |
|---|---------------------------|--------------------|
|   | Front &<br>Rear<br>Bolted | C2                 |



## WSR | Double Series Hydraulic Rotary Actuator

| NO | ORDER<br>NUMBER      | TORQUE<br>Nm | MOUNTING<br>TYPE | ANGLE (°) | CONNECTION | COUNTER<br>BALANCE<br>VALVE BLOCK | SHAFT<br>TYPE |
|----|----------------------|--------------|------------------|-----------|------------|-----------------------------------|---------------|
| 1  | WSR-028-A-220-C2-N-S | 2825         | Foot             | 220       | C2         | Without                           | Splined Shaft |
| 3  | WSR-030-A-220-C2-N-S | 3051         | Foot             | 220       | C2         | Without                           | Splined Shaft |
| 5  | WSR-050-A-220-C2-N-S | 5085         | Foot             | 220       | C2         | Without                           | Splined Shaft |
| 8  | WSR-067-A-200-C2-N-S | 6780         | Foot             | 200       | C2         | Without                           | Splined Shaft |

<sup>\*</sup> For non-standart angles and special design for your projects you can contact with us.

<sup>\*</sup> Indicated torque values are valid at 207 bar.

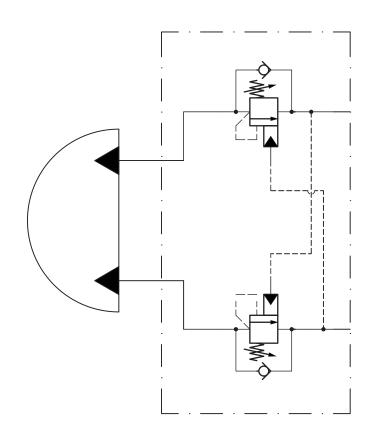
<sup>\*</sup> Standart delivery date is 9-12 weeks but it can be veriable for product types and quantity.

### Valve Options

HKTM Rotary Actuators ensure stable movement during angular movements thanks to the Counterbalance Valves installed on it.

In the absence of movement, Counterbalance valves help the system to maintain its current position.

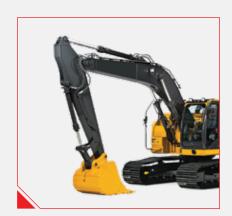
There are also models where the counterbalance block is not mounted on the actuator in order to provide the control through the hydraulic unit.

















www.hktm.com.tr



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